

Pipe						CDN		
						NEW	API PREMIUM	
Pipe size	<i>in</i>	4.500	<i>mm</i>	114.3	OD	<i>mm</i>	<b>114.3</b>	109.9
Pipe weight	<i>lb/ft</i>	20.00	<i>kg/m</i>	29.76	Thickness	<i>mm</i>	<b>10.9</b>	8.7
Upset Type		IEU			X-Sec Area	<i>cm<sup>2</sup></i>	<b>35.5</b>	27.8
Tube grade		S135			Section Modulus	<i>cm<sup>3</sup></i>	<b>83.8</b>	65.2
Range		2			Polar Section Modulus	<i>cm<sup>3</sup></i>	<b>167.7</b>	130.3
Tube Yield	<i>MPa</i>	931			Tensile Yield	<i>kdaN</i>	<b>330</b>	258
ID	<i>mm</i>	92.5			Torsional Yield	<i>ft-lbs</i>	<b>66,400</b>	51,600
					80% Torsional Yield	<i>ft-lbs</i>	<b>53,100</b>	41,280
					Internal Pressure Yield	<i>MPa</i>	<b>155.8</b>	142.0
					Collapse Yield	<i>MPa</i>	<b>160.6</b>	129.6
					D/t		<b>10.47</b>	12.58
					Connection/Tube Torsional Ratio		<b>0.533</b>	

Tool Joint						CDN		
						NEW		
Connection Type		DS40			OD	<i>mm</i>	<b>133.4</b>	
Material Yield Strength	<i>MPa</i>	896			Tensile Yield Strength	<i>kdaN</i>	<b>374</b>	
OD	<i>mm</i>	133.4			Torsional Yield Strength	<i>ft-lbs</i>	<b>35,400</b>	
ID	<i>mm</i>	68.3			Recommended Makeup Torque	<i>ft-lbs</i>	<b>21,200</b>	
Pin Shoulder Angle	<i>deg</i>	18						
Pin Tool Joint Length	<i>mm</i>	356						
Box Tool Joint Length	<i>mm</i>	356						

Drill Pipe Assembly						CDN		
					Shoulder-Shoulder Length	<i>m</i>	<b>9.60</b>	
					Adjusted Weight	<i>kg/m</i>	<b>32.89</b>	
					Closed End Displacement	<i>L/m</i>	<b>10.57</b>	<i>m<sup>3</sup>/m</i> <b>0.01057</b>
					Open End Displacement	<i>L/m</i>	<b>4.19</b>	<i>m<sup>3</sup>/m</i> <b>0.00419</b>
					Fluid Capacity	<i>L/m</i>	<b>6.37</b>	<i>m<sup>3</sup>/m</i> <b>0.00637</b>
					Drift Size	<i>mm</i>	<b>65.1</b>	

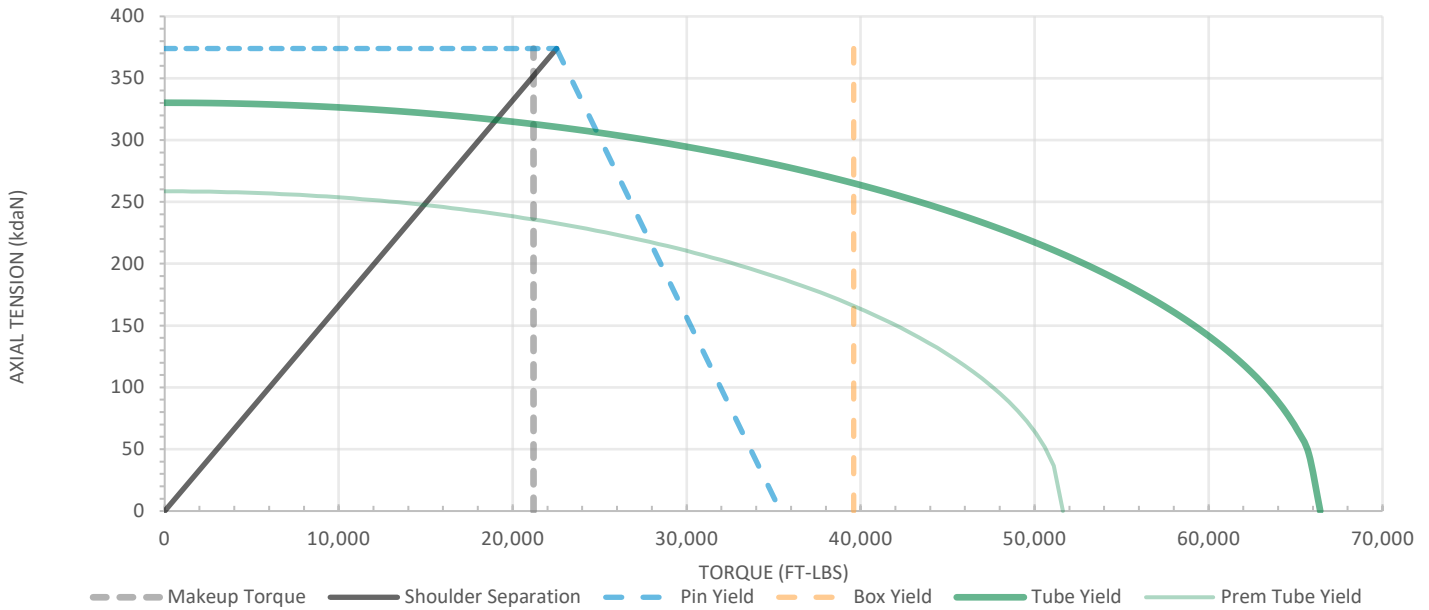
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Calculations are based on uniform wall thickness and outside diameter – no safety factor has been applied. The information provided for inspection classes is based on uniform wear and is not intended to recommend or confirm operational limits of any used product. It is recommended that drilling torque not exceed 80% of the makeup torque, however it is the responsibility of the end user to determine the acceptable use of the end product including appropriate performance ratings and safety factors where applicable. All connection torque calculations have been performed using a thread compound friction factor of 1.0. Complete Tubular Products does not endorse any specific thread compound and waives all responsibility in determining appropriate makeup torque values for any specific drilling circumstance. Modifying makeup torque values for any reason shall be done at the end users discretion and risk.

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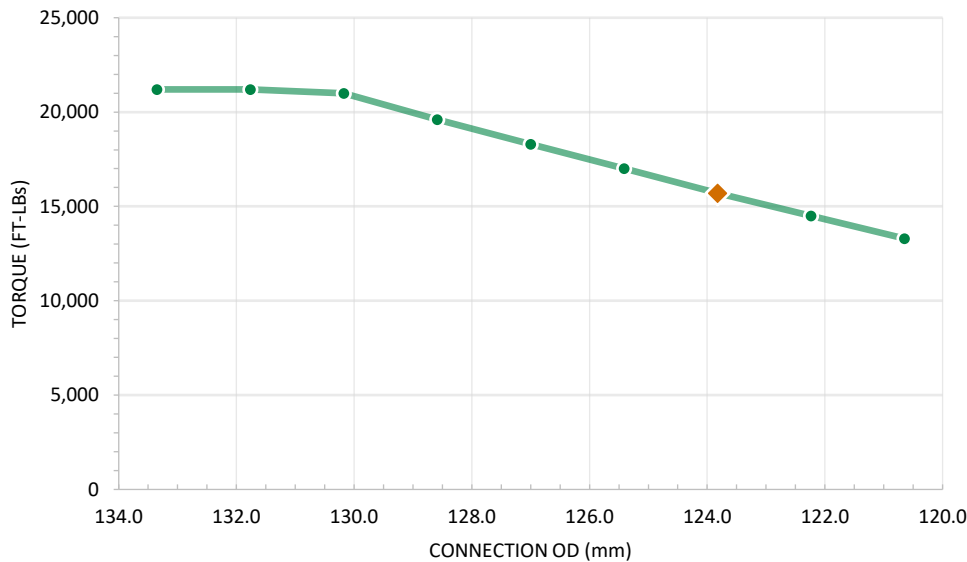
### Makeup Torque Then Tension Chart

CDN



### Connection Wear Chart

CDN



CONNECTION OD (mm)	MAKEUP TORQUE (ft-lbs)
133.4	21,200
131.8	21,200
130.2	21,000
128.6	19,600
127.0	18,300
125.4	17,000
123.8	15,700
122.2	14,500
120.7	13,300
<b>MIN REC OD (mm)</b>	
123.8	15,700

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