## COMPLETE GROUP

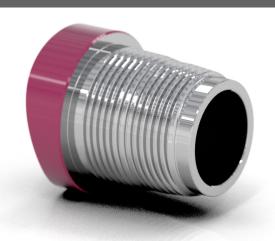
## TECHNICAL DATA SHEET

**METRIC UNITS** 



## PREMIUM DOUBLE SHOULDER CONNECTION

- Industry-first multi-taper design
- High torque performance
- Deep stabbing
- Ultra rapid makeup
- Slick full-bore ID
- Threadform V-038R



Bolded lines represent preferred tool joint configurations having optimized mechanical and hydraulic properties

					, , ,	
	Tool Joint OD (mm)	Tool Joint ID (mm)	<b>Tensile Yield</b> (kDaN)	Torsional Yield (ft lbs)	Rec. Makeup Torque (ft lbs)	Max Makeup Torque (ft lbs)
390 DUO	124	65	355	37,200	22,300	24,200
	124	68	326	35,300	21,200	23,000
	127	65	355	39,500	23,700	25,700
	127	68	326	35,500	21,300	23,100
400 DUO	133	68	409	48,600	29,200	31,600
	133	71	377	44,200	26,500	28,700
	137	68	409	48,800	29,300	31,700
	137	71	377	44,400	26,600	28,800
430 DUO	133	76	368	43,400	26,000	28,200
	137	71	417	50,700	30,400	33,000
	137	76	368	43,600	26,100	28,300
433 DUO	133	83	297	35,000	21,000	22,800
450 DUO	137	76	439	48,900	29,400	31,800
	137	83	368	44,100	26,500	28,700
	140	76	439	54,200	32,500	35,300
	140	83	368	44,800	26,900	29,100
480 DUO	143	95	367	42,500	25,500	27,600
	149	89	449	60,400	36,200	39,200