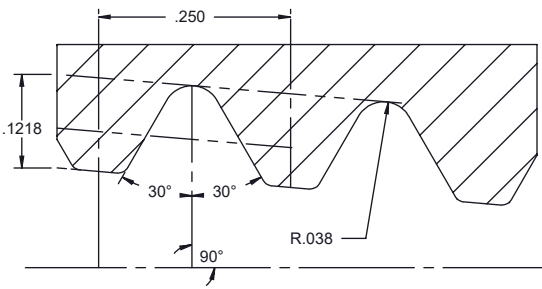
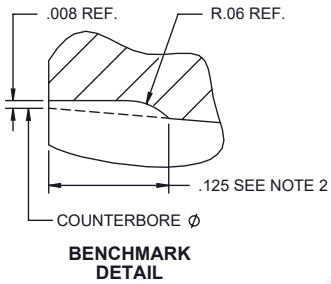
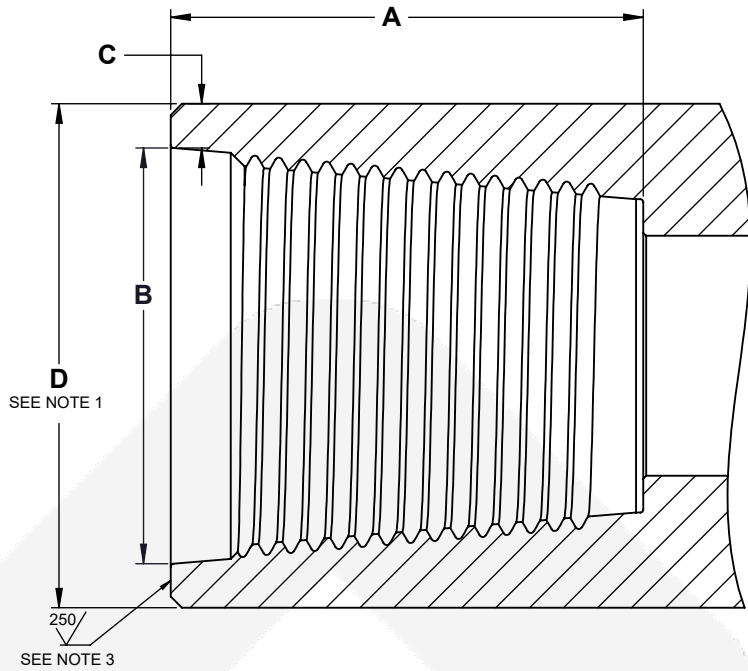


THREAD PROFILE V-038R - 2" TAPER



PITCH	LEAD TOLERANCE	TAPER
4 THREADS PER INCH (.250 LEAD)	+ .003 PER 1 INCH	2.00 TAPER PER FT. (.1667 in/in)



DS BOX FIELD INSPECTION DIMENSIONS					
CONNECTION	A BOX DEPTH		B C'BORE	C MIN WALL	D BEVEL DIA.
	MIN	MAX	±0.031		+ .141 - .016
DS38	4.404	4.415	4.070	.250	4.578
DS40	4.915	4.927	4.336	.250	5.016
DS46	4.915	4.927	4.898	.313	5.719
DS50	4.915	4.927	5.305	.313	6.063
DS55	5.427	5.439	5.898	.313	6.719
DS65	5.427	5.439	6.836	.313	7.703

NOTES:

1. FOR OD LESS THAN BEVEL DIAMETER, 1/32" X 45° CHAMFER BECOMES EFFECTIVE
2. .125 IS FOR NEW CONDITION, MAY BE .063 MIN AFTER REFACING
3. SURFACE FINISH APPLIES DURING REFACING OPERATIONS

REV.	DESCRIPTION	DATE	REV. BY
REVISIONS			

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TITLE			
DS BOX FIELD INSPECTION DIMENSIONS			
DRAWN	CHECKED	DRAWING #	REV
NG	---	T000293	0
MAY 2/19	---	SHEET: 1 OF 1	