



DUO PIN FIELD INSPECTION DIMENSIONS							
CONNECTION	A PIN LENGTH		B TRANSITION LOCATION	C CYLINDER DIA. ±.015	D PIN NOSE +.031 -.015	E BEVEL DIA. ±.015	TRANSITION TOOL
	MIN	MAX					
390 DUO	4.491	4.502	1.75	4.029	3.261	4.750	D001260
400 DUO	4.491	4.502	1.75	4.263	3.495	5.125	D001260
430 DUO	4.491	4.502	1.75	4.370	3.602	5.125	D001260
450 DUO	4.491	4.502	1.75	4.556	3.788	5.250	D001260
450 DUO (TYPE #2)	4.491	4.502	1.75	4.556	3.788	5.312	D001260
480 DUO	4.491	4.502	1.75	4.940	4.172	5.500	D001260
480 DUO (480-2)	4.491	4.502	1.75	4.940	4.172	5.562	D001260
550 DUO	4.996	5.002	2.00	5.560	4.733	6.438	D001260

NOTES:

- FOR OD LESS THAN BEVEL DIAMETER, 1/32" X 45° CHAMFER BECOMES EFFECTIVE
- .125 IS FOR NEW CONDITION, MAY BE .188 MAX AFTER REFACING
- DAMAGE TO TRANSITION ZONE THREAD CRESTS AND THREAD FLANKS TO BE FIELD DRESSED AND/OR REPAIRED
- TRANSITION ZONE MAY BE IDENTIFIED BY DIRECT MEASUREMENT OR USING TRANSITION ZONE TOOL
- THREAD PROFILES MAY BE INSPECTED USING D001228 - DUO-01 THREAD PROFILE GAUGE
- SURFACE FINISH APPLIES DURING REFACING OPERATIONS
- EQUAL MATERIAL TO BE REMOVED FROM PRIMARY AND SECONDARY SHOULDERS DURING REFACING OPERATIONS.

4	ADDED 450 DUO TYPE #2 BEVEL AND 480 DUO 480-2 BEVEL TO TABLE	12/9/2025	DWD
3	ADD NOTE REGARDING EQUAL REFACING FROM SHOULDERS	3/20/2024	DWD
2	ADD 550 DUO	1/12/2022	LL
REV.	DESCRIPTION	DATE	REV. BY

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TITLE			
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DRAWN	CHECKED	DRAWING #	REV
SC	---	T000284	4
OCT 23/18	---	SHEET: 1 OF 1	