



DUO PIN FIELD INSPECTION DIMENSIONS							
CONNECTION	A PIN LENGTH		B TRANSITION LOCATION	C CYLINDER DIA.	D PIN NOSE	E BEVEL DIA.	TRANSITION TOOL
	MIN	MAX					
390 DUO	4.491	4.502	1.75	4.029	3.261	4.750	D001260
400 DUO	4.491	4.502	1.75	4.263	3.495	5.125	D001260
430 DUO	4.491	4.502	1.75	4.370	3.602	5.125	D001260
450 DUO	4.491	4.502	1.75	4.556	3.788	5.250	D001260
480 DUO	4.491	4.502	1.75	4.940	4.172	5.500	D001260
550 DUO	4.996	5.002	2.00	5.560	4.733	6.438	D001260

- NOTES:**
- FOR OD LESS THAN BEVEL DIAMETER, 1/32" X 45° CHAMFER BECOMES EFFECTIVE
  - .125 IS FOR NEW CONDITION, MAY BE .188 MAX AFTER REFACING
  - DAMAGE TO TRANSITION ZONE THREAD CRESTS AND THREAD FLANKS TO BE FIELD DRESSED AND/OR REPAIRED
  - TRANSITION ZONE MAY BE IDENTIFIED BY DIRECT MEASUREMENT OR USING TRANSITION ZONE TOOL
  - THREAD PROFILES MAY BE INSPECTED USING D001228 - DUO-01 THREAD PROFILE GAUGE
  - SURFACE FINISH APPLIES DURING REFACING OPERATIONS
  - EQUAL MATERIAL TO BE REMOVED FROM PRIMARY AND SECONDARY SHOULDERS DURING REFACING OPERATIONS.

3	ADD NOTE REGARDING EQUAL REFACING FROM SHOULDERS	3/20/2024	DWD
2	ADD 550 DUO	1/12/2022	LL
REV.	DESCRIPTION	DATE	REV. BY

CONFIDENTIAL		TITLE	
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3912 70 Avenue Leduc AB T9E 0W1 www.completegroup.com		DRAWN SC	REV 3
		CHECKED ---	DRAWING # T000284
		OCT 23/18	SHEET: 1 OF 1